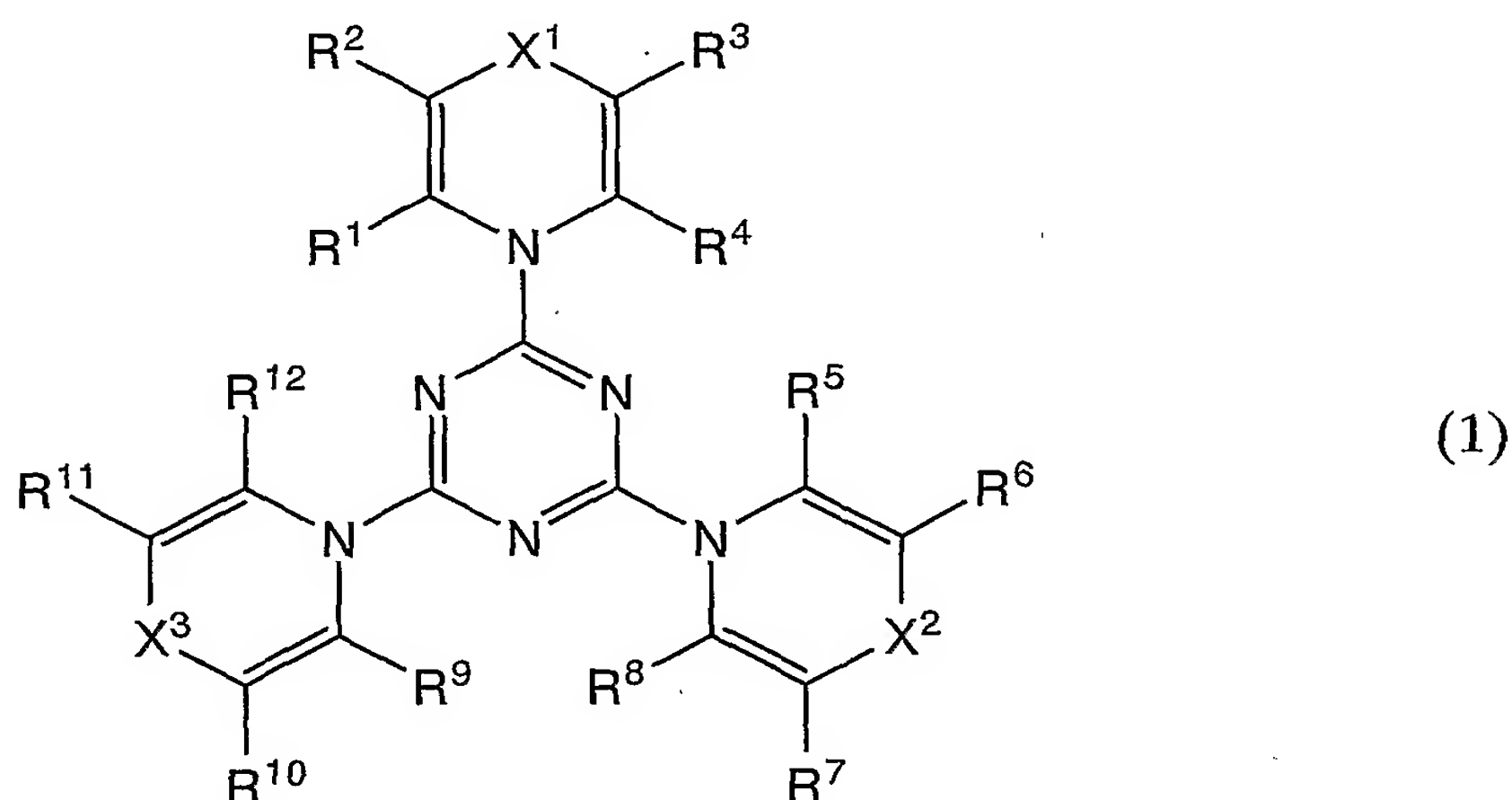


## CLAIMS

1. A light emitting element comprising:  
 a pair of electrodes, and  
 5 a layer between the pair of electrodes, the layer containing and a metal oxide  
 and a triazine derivative represented by a general formula (1),



- wherein, in the general formula (1),  $R^1$  to  $R^{12}$  are individually independent, or  
 any one of  $R^1$  and  $R^2$ ,  $R^3$  and  $R^4$ ,  $R^5$  and  $R^6$ ,  $R^7$  and  $R^8$ ,  $R^9$  and  $R^{10}$ , and  $R^{11}$  and  $R^{12}$  is  
 10 bonded to form a ring, when  $R^1$  to  $R^{12}$  are individually independent,  $R^1$  to  $R^{12}$  are  
 individually any one of hydrogen, an alkyl group having 1 to 6 carbon atoms, an alkoxy  
 group having 1 to 6 carbon atoms, a halogen group, an acyl group having 1 to 6 carbon  
 atoms, an alkoxycarbonyl group having 1 to 6 carbon atoms, an aryl group having 6 to  
 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2  
 15 to 18 carbon atoms, preferably 2 to 14 carbon atoms,

- the heteroaromatic group have a monocyclic structure of a 5-membered ring, a  
 monocyclic structure of a 6-membered ring, a polycyclic structure containing any one  
 of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both  
 of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen,  
 20 oxide, and sulfur,

when any one of  $R^1$  and  $R^2$ ,  $R^3$  and  $R^4$ ,  $R^5$  and  $R^6$ ,  $R^7$  and  $R^8$ ,  $R^9$  and  $R^{10}$ , and

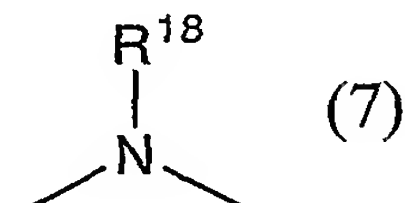
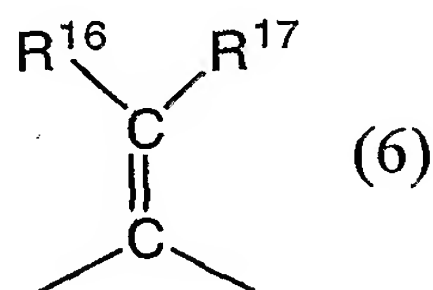
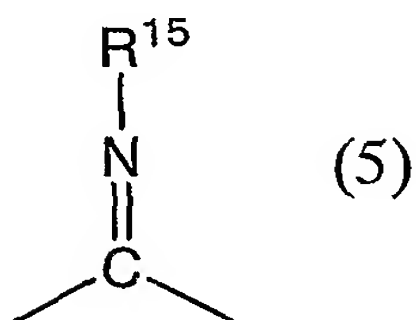
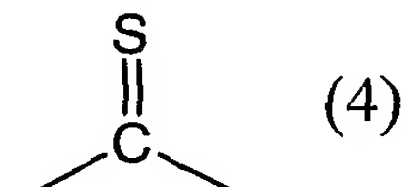
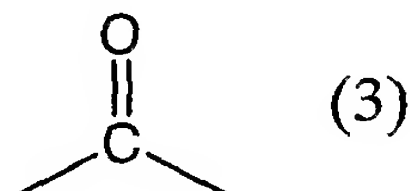
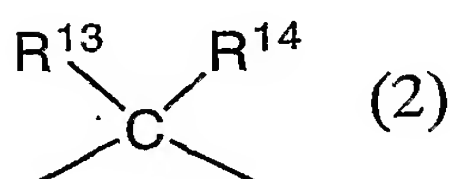
$R^{11}$  and  $R^{12}$  is bonded to form a ring, the ring is any one of an aromatic ring, a heterocycle and an alicycle,

a bond of  $R^1$  and  $R^2$ , a bond of  $R^3$  and  $R^4$ , a bond of  $R^5$  and  $R^6$ , a bond of  $R^7$  and  $R^8$ , a bond of  $R^9$  and  $R^{10}$ , and a bond of  $R^{11}$  and  $R^{12}$  are individually independent,  
 5  $R^1$  and  $R^2$  is bonded to form any one of an aromatic ring, a heterocycle, and an alicycle, and  $R^3$  to  $R^{12}$  is individually hydrogen or a substituent,

the aromatic ring is condensed with another aromatic ring,

the aromatic ring, the heterocycle, and the alicycle individually have a substituent such as an oxo group and an alkyl group having 1 to 6 carbon atoms, and

10  $X^1$ ,  $X^2$ , and  $X^3$  indicate individually any group of formulas (2) to (7),



wherein, in the formula (2),  $R^{13}$  and  $R^{14}$  is individually independent, or bonded to form a ring,

when  $R^{13}$  and  $R^{14}$  are individually independent,  $R^{13}$  and  $R^{14}$  are individually  
 15 any one of hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms,

in the formula (2), the aryl group and the heteroaromatic group individually have a substituent,

20 the heteroaromatic group have a monocyclic structure of a 5-membered ring or a 6-membered ring, a polycyclic structure containing any one or both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur, and

when  $R^{13}$  and  $R^{14}$  are bonded to form a ring, the ring is an alicycle having 3 to 10 carbon atoms, preferably 6 carbon atoms,

wherein, in the formula (5),  $R^{15}$  is any one of hydrogen, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms,

in the formula (5), the aryl group may have one or two or more of substituents such as an alkyl group having 1 to 6 carbon atoms, an acyl group having 1 to 6 carbon atoms, a halogen group, and an oxo group, or may be unsubstituted,

and the heteroaromatic group have a monocyclic structure of a 5-membered ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur,

wherein in the formula (6),  $R^{16}$  and  $R^{17}$  are individually independent, and any one of hydrogen, an aryl group having 6 to 30 carbon atoms, a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms, and a cyano group,

in the formula (6), the aryl group have one or more of substituents such as an alkyl group having 1 to 6 carbon atoms, a halogen group, and an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, or be unsubstituted, and

the heteroaromatic group have a monocyclic structure of a 5-membered ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur,

wherein, in the formula (7),  $R^{18}$  is any one of hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms,

in the formula (7), the aryl group have a substituent such as a dialkylamino group, and

the heteroaromatic group have a monocyclic structure of a 5-membered<sup>1</sup> ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any atom of nitrogen, oxide, and sulfur.

2. A light emitting element according to claim 1, wherein the metal oxide is a molybdenum oxide, a vanadium oxide, a titanium oxide, a lithium oxide, or a rhenium oxide.

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3. A light emitting element according to claim 1, wherein the light emitting element includes a luminescent material having an emission wavelength in the bandwidth from 400 to 500 nm between the pair of the electrodes.

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4. A light emitting device comprising:

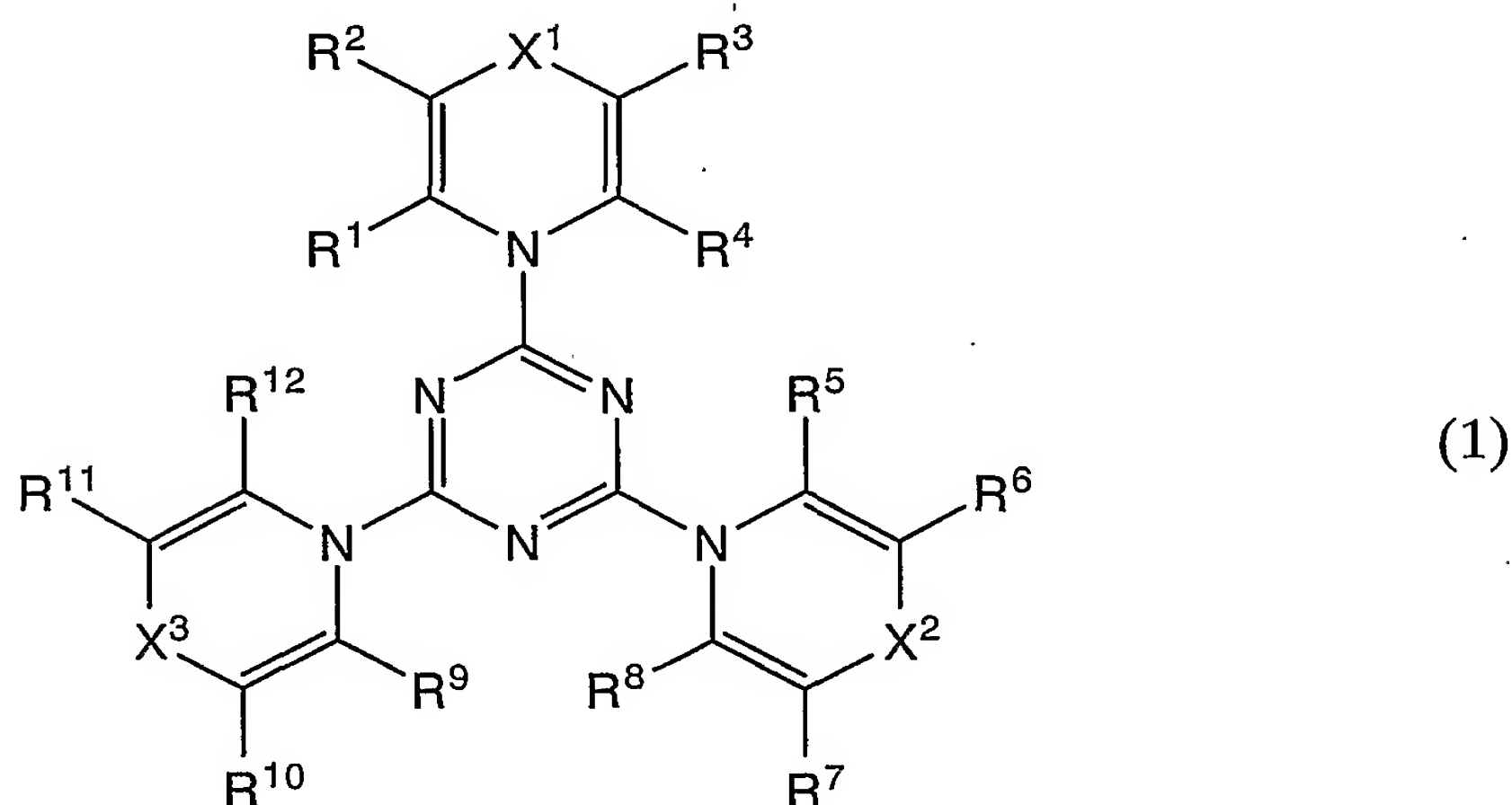
a semiconductor layer,

a pair of electrodes provided over the semiconductor layer; and

a first layer, a second layer, and a third layer provided in this order between the pair of the electrodes,

20

wherein any one of the first layer to the third layer has a layer containing a metal oxide and a triazine derivative represented by the general formula (1),



wherein, in the general formula (1),  $R^1$  to  $R^{12}$  are individually independent, or any one of  $R^1$  and  $R^2$ ,  $R^3$  and  $R^4$ ,  $R^5$  and  $R^6$ ,  $R^7$  and  $R^8$ ,  $R^9$  and  $R^{10}$ , and  $R^{11}$  and  $R^{12}$  is bonded to form a ring, when  $R^1$  to  $R^{12}$  are individually independent,  $R^1$  to  $R^{12}$  are individually any one of hydrogen, an alkyl group having 1 to 6 carbon atoms, an alkoxy group having 1 to 6 carbon atoms, a halogen group, an acyl group having 1 to 6 carbon atoms, an alkoxycarbonyl group having 1 to 6 carbon atoms, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 14 carbon atoms,

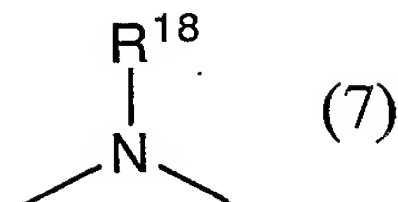
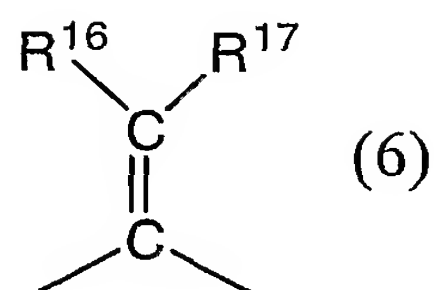
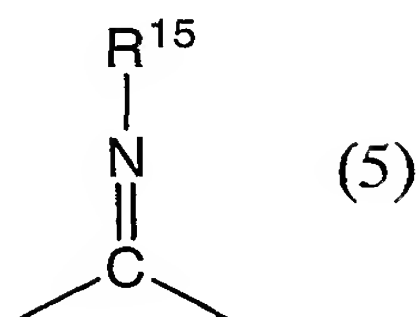
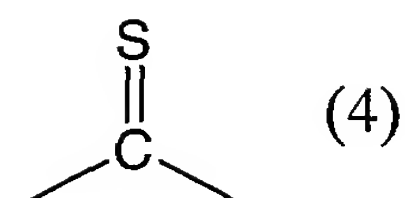
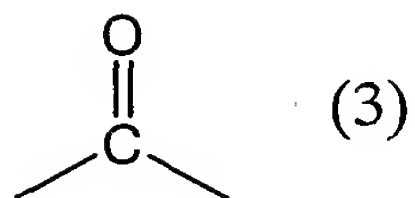
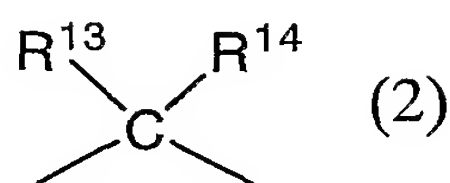
the heteroaromatic group have a monocyclic structure of a 5-membered ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur,

when any one of  $R^1$  and  $R^2$ ,  $R^3$  and  $R^4$ ,  $R^5$  and  $R^6$ ,  $R^7$  and  $R^8$ ,  $R^9$  and  $R^{10}$ , and  $R^{11}$  and  $R^{12}$  is bonded to form a ring, the ring is any one of an aromatic ring, a heterocycle and an alicycle,

a bond of  $R^1$  and  $R^2$ , a bond of  $R^3$  and  $R^4$ , a bond of  $R^5$  and  $R^6$ , a bond of  $R^7$  and  $R^8$ , a bond of  $R^9$  and  $R^{10}$ , and a bond of  $R^{11}$  and  $R^{12}$  are individually independent,  $R^1$  and  $R^2$  is bonded to form any one of an aromatic ring, a heterocycle, and an alicycle, and  $R^3$  to  $R^{12}$  is individually hydrogen or a substituent,

the aromatic ring is condensed with another aromatic ring,

the aromatic ring, the heterocycle, and the alicycle individually have a substituent such as an oxo group and an alkyl group having 1 to 6 carbon atoms, and  $X^1$ ,  $X^2$ , and  $X^3$  indicate individually any group of formulas (2) to (7),



wherein, in the formula (2),  $\text{R}^{13}$  and  $\text{R}^{14}$  is individually independent, or bonded to form a ring,

when  $\text{R}^{13}$  and  $\text{R}^{14}$  are individually independent,  $\text{R}^{13}$  and  $\text{R}^{14}$  are individually  
 5 any one of hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms,

in the formula (2), the aryl group and the heteroaromatic group individually have a substituent,

10 the heteroaromatic group have a monocyclic structure of a 5-membered ring or a 6-membered ring, a polycyclic structure containing any one or both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur, and

when  $\text{R}^{13}$  and  $\text{R}^{14}$  are bonded to form a ring, the ring is an alicycle having 3 to  
 15 10 carbon atoms, preferably 6 carbon atoms,

wherein, in the formula (5),  $\text{R}^{15}$  is any one of hydrogen, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms,

in the formula (5), the aryl group may have one or two or more of substituents  
 20 such as an alkyl group having 1 to 6 carbon atoms, an acyl group having 1 to 6 carbon atoms, a halogen group, and an oxo group, or may be unsubstituted,

and the heteroaromatic group have a monocyclic structure of a 5-membered ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing

any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur,

wherein in the formula (6),  $R^{16}$  and  $R^{17}$  are individually independent, and any one of hydrogen, an aryl group having 6 to 30 carbon atoms, a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms, and a cyano group,

in the formula (6), the aryl group have one or more of substituents such as an alkyl group having 1 to 6 carbon atoms, a halogen group, and an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, or be unsubstituted, and

the heteroaromatic group have a monocyclic structure of a 5-membered ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any one atom of nitrogen, oxide, and sulfur,

wherein, in the formula (7),  $R^{18}$  is any one of hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 30 carbon atoms, preferably 6 to 14 carbon atoms, and a heteroaromatic group having 2 to 18 carbon atoms, preferably 2 to 10 carbon atoms,

in the formula (7), the aryl group have a substituent such as a dialkylamino group, and

the heteroaromatic group have a monocyclic structure of a 5-membered ring, a monocyclic structure of a 6-membered ring, a polycyclic structure containing any one of a 5-membered ring and a 6-membered ring, or a polycyclic structure containing both of a 5-membered ring and a 6-membered ring, and contains any atom of nitrogen, oxide, and sulfur.

5. A light emitting device according to claim 4, wherein the metal oxide is a molybdenum oxide, a vanadium oxide, a titanium oxide, a lithium oxide, or a rhenium oxide.

6. A light emitting device according to claim 4, wherein the light emitting element includes a luminescent material having an emission wavelength in the bandwidth from 400 to 500 nm between the pair of the electrodes.



FIG. 1

